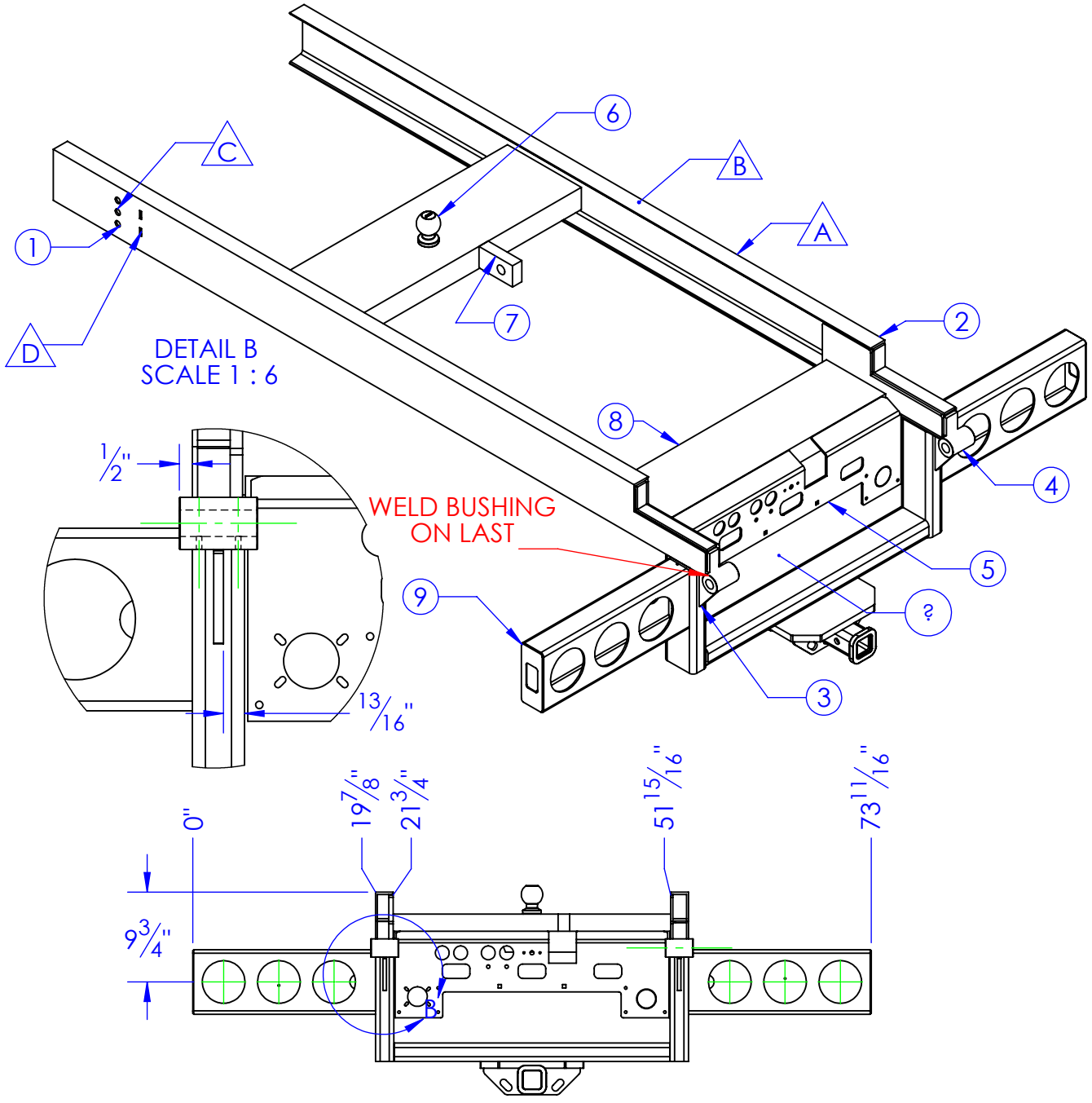
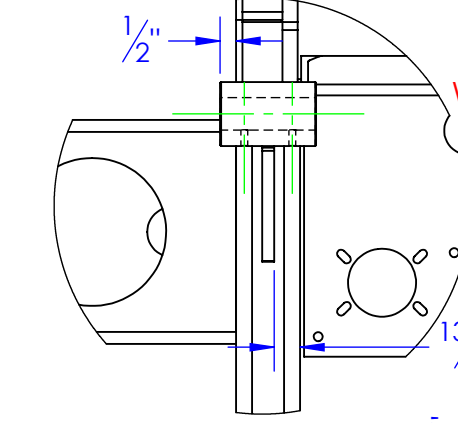


ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	DRAWING #	QTY.
1	FP-FR301L (HB-3100 L)	FRAME RAIL LEFT, HB-3100		11-1105	1
2	FP-FR301R (HB-3100 R)	FRAME RAIL RIGHT, HB-3100		11-1106	1
3	FP-GPX0-100	HB MAIN HINGE GUSSET	3/8 HRS.	10-2102	2
4	FP-MHX0-100	BUSHING, MAIN HINGE	MT 2.000 x 1.0000 HR	10-2100	2
5	FP-QB-110	QC/TAG/PLUG BRACKET	7ga HRS	10-2104	1
6	HD-BH 2.3125 x 1.25	BALL 2-5/16x1-1/4		STOCK	1
7	SUB-10 CHANNEL 3X00 3250	BARE 10" CHANNEL		11-1102	1
8	ST-CI 8 PRECUT	PRECUT CI @ 29-15/16"	ST-CHANL 8" x11.5#x20	11-1101	1
9	SUB-HB-DROPHITCH	REAR DROP HITCH WELDMNT		10-1600	1

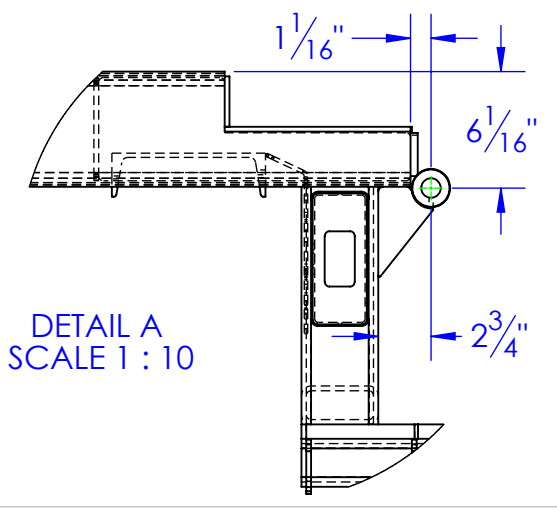
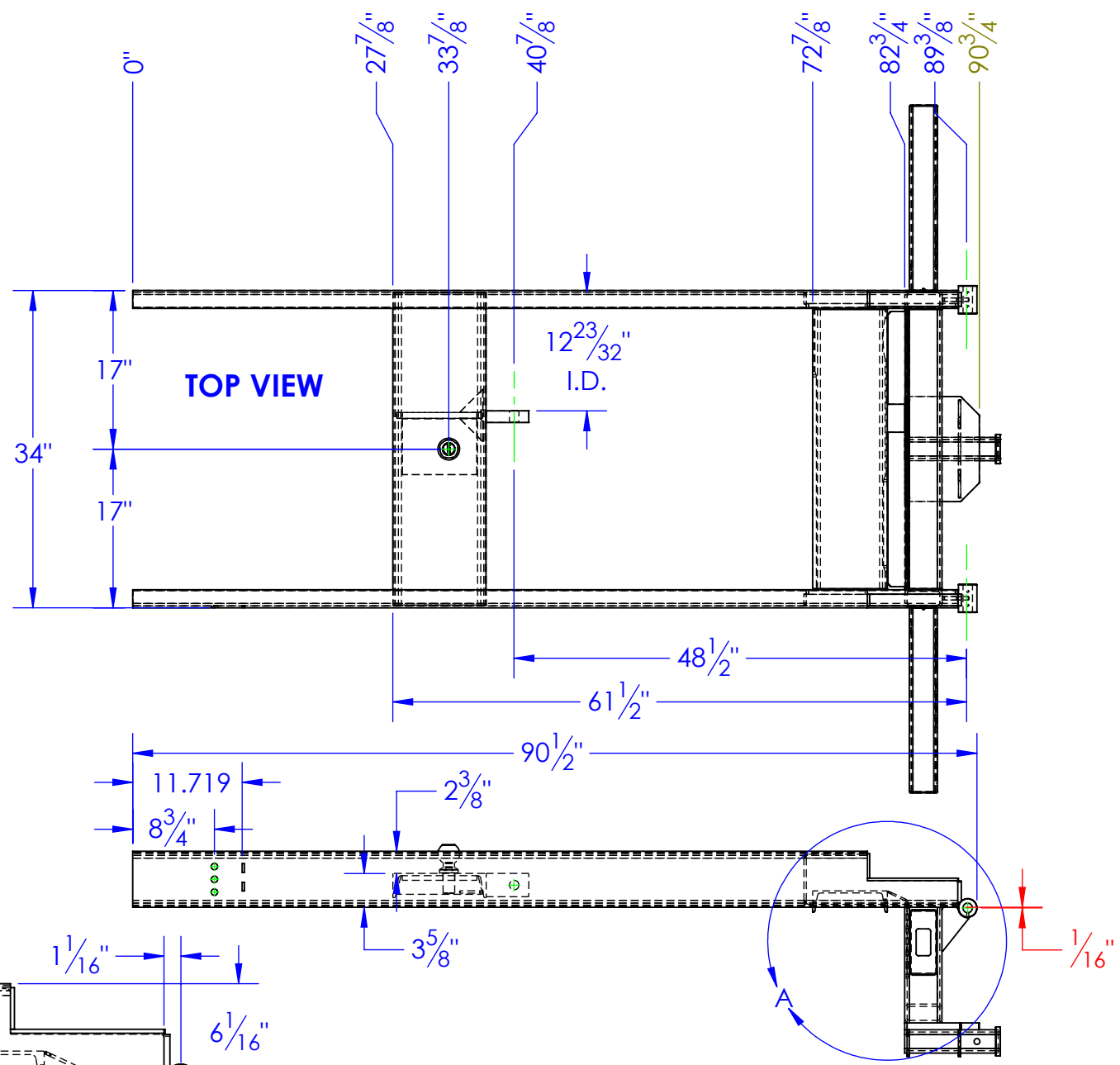
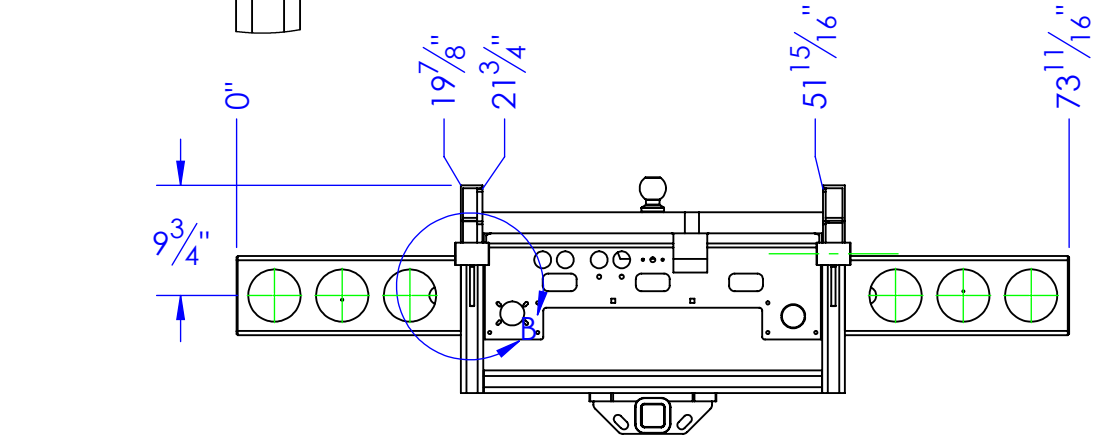
REV.	REVISIONS DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE FROM 10-1100 C	6/13/2013	
B	REVISED DROP HITCH, TAG BRKT, ADDED ITEM 10	7/12/2016	
C	REVISED HOLE PLACEMENT	10/26/2016	
D	ADDED SLOTS FOR VALVE PLATE TABS	2/14/2023	KD (JD)



DETAIL B
SCALE 1 : 6



WELD BUSHING
ON LAST



DETAIL A
SCALE 1 : 10

NOTES:
1. RED DIMENSIONS ARE JIG DRIVEN

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UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ±1/16
ANGULAR: MACH ± 1 BEND ±1
TWO PLACE DECIMAL ±0.01
THREE PLACE DECIMAL ±0.005
MATERIAL
DO NOT SCALE DRAWING

DRAWN	NAME	DATE
ETHAN		2/14/2023
PART #		
ASM #	SUB-FR-3100	
COMMENTS:	FRAME, HB-3100 MAIN WLDMT.	

P.O. BOX 248, SABETHA KS. 66534 (785) 284-3674 FAX (785) 284-3931		
		
SIZE	DWG. NO.	REV
B	11-1107	D
SCALE: 1:17	WEIGHT: 338.13	SHEET 1 OF 1